

OP

USING PRODUCTION DATA SMART

PIA INDUSTRIAL APP SUITE

Digitally mastering challenges in assembly line operation and optimization.

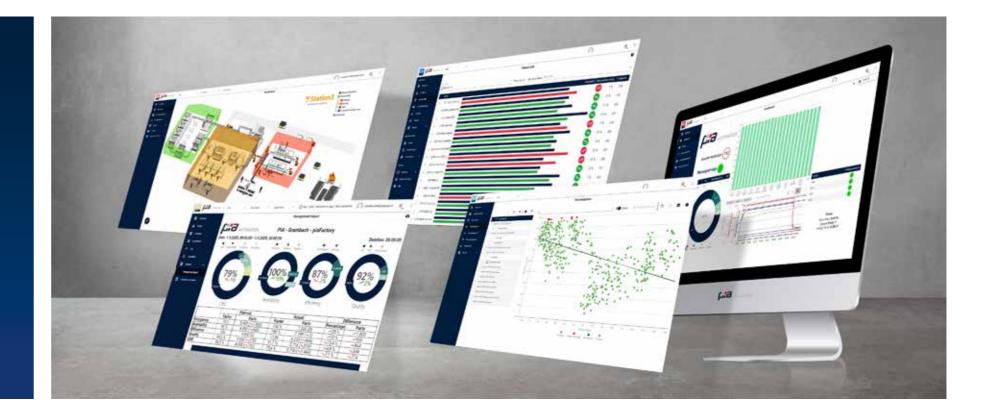


PIA INDUSTRIAL APP SUITE

THE DIGITAL PACKAGE OF THE FUTURE

The PIA Industrial App Suite (piaIAS) is a modular software package and contains smart apps, to meet the challenges of assembly line operation and optimization. In developing the apps, the knowledge of custom machine builders - especially the know-how of PIA Automation - and customers from a wide range of industries were combined. It is thus a digital solution portfolio, that is perfectly aligned with customer requirements. Assembly and test systems can be analyzed worldwide, their weak points localised and their productivity optimised. It doesn't matter whether it is a single station or a complex interlinked assembly line locally on site or remotely at another location.

PIA's smart tools address different user groups with their features: They provide e.g. information for line workers, evaluations for shift managers and the maintenance team, or reports for management. All apps share the following advantages: (1) Increasing the degree of digitalisation of production, (2) future-proofing thanks to modular, expandable design, and (3) reduction of travel through location - and device-independent access.



THE 3 LEVEL OF SUCCESS

f a		ES (KPI, OEE) ULATE	POTENTIAL FOR IMPROVEMENT LOCALIZE	OPTIMISATION ANA	
INDUSTRIAL APP SUITE	piaMonitor	piaOEEtracker	piaBottleneck	piaOEEtracker	piaAı
		VISIBILITY BOX*		AVAILABILITY	QUA
TARGET GROUPS	Production manager, Operator	Production Manager	Production Manager	Production Manager	Quality Manag
KEY- FEATURES	Dashboard for production data	Calculation and visualisation of the Overall Equipment Effectiveness	Visualisation and localisation of assembly line bottlenecks	Classification of errors, process disturbances and process interruptions	Analysis of r and process
BENEFITS	Increasing the information base (transparency) through a global and flexible asset insight in real time	Reduction of costs due to the ability to react quickly to changes of key figures	Reduction of costs due to less time and personnel needed to locate bottlenecks	 Increase of availability at line and station level Increase in output by avoiding standstills Efficient use of existing assembly line capacity 	 Increase of production avoiding increasin Avoidance thus increasing line profit
* Basic package: Basis for the use of the analysis tools		0000		0000	











N OPPORTUNITIES

Analyze

QUALITY

inager

of measurement ess data

- ase in the quality
- duction
- tion of costs by
- ng rejects or
- asing the OK rate ance of rework and
- ncrease in assembly
- rofitability

piaOptimum

EFFICIENCY

Production Manager, Optimisation Team

Analysis of cycle times and sub cycles

- Increase in efficiency, output and thus assembly line profitability
- Reduction of cost through earlier production start (short ramp-up phase)
- Support of optimisation measures during operation





PIA BRANCHES PRODUCTION, MEASURING AND TESTING SYSTEMS FROM A GLOBALLY ACTIVE AUTOMATION SPECIALIST



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